

**BEFORE INSTALLING, READ ENTIRE INSTRUCTIONS CAREFULLY**

**ASSEMBLY OF THE SINK FLANGE**

(You will need plumber's putty)

- The sink mounting assembly consists of the following parts:
  - (A) Sink Flange . . . . .P/N 01-11-741
  - (B) Support Ring Gasket . . . . .P/N 269C031P01
  - (C) Support Ring . . . . .P/N 01-11-752
  - (D) Mount Ring . . . . .P/N 01-11-696
  - (E) Mount Screw . . . . .P/N 01-16-641 (3)
- Pack underside of Sink Flange (A), using plumber's putty. Place Sink Flange in sink drain opening with name "Waste King" facing front of sink. Do not rotate Sink Flange once it is seated.
- Remove the 3 Mount Screws (E) from the accessory bag. Insert the 3 Mount Screws through the bottom side of Mount Ring (D). Mount Screws should be screwed slightly less than half way into the Mount Ring for sheet metal sinks, and less for cast iron or ceramic sinks. **NOTE: "THIS SIDE UP" is imprinted on the Mount Ring.**
- Next place the Support Ring (C) on top of the pointed end of Mount Screws. Then place Support Ring Gasket (B) on top of the Support Ring.
- Slide these pieces as a single assembly up so the notches in the Mount Ring and Support Ring slide over the protrusions in the Sink Flange. Rotate in a counter-clockwise direction (to the left) approximately 60°. This will allow the Mount Ring to rest on the protrusions.

**DURING THIS STEP, FIRMLY HOLD THE SINK FLANGE DOWN IN THE SINK OPENING SO THAT THE PUTTY WILL NOT BE DISTURBED.**

- To assure a water-tight seal between the Sink Flange and sink – use a screwdriver and tighten the Mount Screws evenly. This will firmly seat the entire Sink Mounting assembly into the drain opening. **DO NOT TIGHTEN TOO MUCH** as this may bend the Support Ring making it difficult to hang the Disposer.
- In this step you will need:

- (H) Hush Cushion . . . . .P/N 01-21-207
- (F) Splash Guard . . . . .P/N 01-13-503
- (I) Inlet Plug . . . . .P/N 01-11-526

Lubricate bottom inside lip of Hush Cushion® (H) with liquid soap or vegetable oil (for ease of installation) then work Hush Cushion® lip over metal housing until the groove of the Hush Cushion® engages the ridge of the housing. Then use previously removed parts indicated with an asterisk (\*). Align mount rings with split at opposite side. Install screws and tighten evenly. Remove Inlet Plug from spout if making a water connection. Place Splash Guard (F) on the bottom groove of the Hush Cushion® approximately located 7/8" from top of Hush Cushion®.

**ATTACHING UNIT TO SINK FLANGE ASSEMBLY**

- In this step you will need:

- (G) Clamp Ring . . . . .P/N 09-01-373

Place Clamp Ring (G) loosely around Hush Cushion® in position shown. Lubricate top inside lip of Hush Cushion® with liquid soap or vegetable oil (for ease of installation) then work Hush Cushion® lip until the lip engages the groove of the Sink Flange. The unit can then be rotated to align plumbing. Tighten screw on clamp ring, taking care not to distort Hush Cushion®. The unit is now installed. The unit will hang in this position while you make plumbing connections.

